

CERTIFICATE

of Product Conformity (QAL1)

Certificate No.: 0000059865

AMS designation: CEMS II ef for CO, NO, NO₂, N₂O, SO₂, HCl, HF, NH₃, CO₂, H₂O, O₂, CH₄, CH₂O and TOC

Manufacturer: Gasmet Technologies Oy
Pultitie 8 A 1
00880 Helsinki
Finland

Test Laboratory: TÜV Rheinland Energy GmbH

This is to certify that the AMS has been tested and certified according to the standards

EN 15267-1 (2009), EN 15267-2 (2009), EN 15267-3 (2008) and EN 14181 (2004) for CO, NO₂, N₂O, SO₂, HCl, NH₃, CO₂, H₂O and O₂ as well as EN 14181 (2014) for NO, HF, CH₄, CH₂O and TOC.

Certification is awarded in respect of the conditions stated in this certificate (this certificate contains 20 pages).



Suitability Tested
EN 15267
QAL1 Certified
Regular
Surveillance

www.tuv.com
ID 0000059865

Publication in the German Federal Gazette (BAnz) of 26 March 2018

This certificate will expire on:
25 March 2023

German Federal Environment Agency
Dessau, 13 April 2018

TÜV Rheinland Energy GmbH
Cologne, 12 April 2018


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Test institute accredited to EN ISO/IEC 17025:2005 by DAkkS (German Accreditation Body).
This accreditation is limited to the accreditation scope defined in the enclosure to the certificate D-PL-11120-02-00.

Test Report:	936/21225866/D dated 2 October 2017
Initial certification:	26 March 2018
Expiry date:	25 March 2023
Publication:	BAnz AT 26.03.2018 B8, chapter I number 3.2

Approved application

The tested AMS is suitable for use at combustion plants according to Directive 2010/75/EU, chapter III (13th BImSchV), at waste incineration plants according to Directive 2010/75/EU, chapter IV (17th BImSchV), 30th BImSchV and TA Luft. The measured ranges have been selected so as to ensure as broad a field of application as possible.

The suitability of the FID for this application was assessed on the basis of a three-months field test at a waste incineration plant. Laboratory test results were taken from report no. 936/21214670/A on the performance test of the Graphite 52M dated 5 October 2011. Data for the laboratory and field tests of the CEMS II e for CO, NO₂, N₂O, SO₂, HCl, NH₃, CO₂, H₂O and O₂ were taken from report no. 936/21220683/A dated 27 March 2013. Laboratory and field test data for NO, HF, CH₄, CH₂O as well as drift check results for all components were taken from report no. 936/21225866/B dated 23 February 2016 on the performance test of the CEMS II e.

The AMS is approved for an ambient temperature range of +5 °C to +40 °C.

The notification of suitability of the AMS, performance testing and the uncertainty calculation have been effected on the basis of the regulations applicable at the time of testing. As changes in legal provisions are possible, any potential user should ensure that this AMS is suitable for monitoring the limit values and oxygen concentrations relevant to the application.

Any potential user should ensure, in consultation with the manufacturer, that this AMS is suitable for the installation at which it will be installed.

Basis of the certification

This certification is based on:

- Test report 936/21225866/D dated 2 October 2017 issued by TÜV Rheinland Energy GmbH
- Suitability announced by the German Federal Environment Agency (UBA) as the relevant body
- The ongoing surveillance of the product and the manufacturing process

Publication in the German Federal Gazette: BAnz AT 26.03.2018 B8, chapter I number 3.2, UBA announcement dated 21 February 2018:

AMS designation:

CEMS II *ef* for CO, NO, NO₂, N₂O, SO₂, HCl, HF, NH₃, CO₂, H₂O, O₂, CH₄, CH₂O and TOC

Manufacturer:

Gasmet Technologies Oy, Helsinki, Finland

Field of application:

For plants requiring official approval

Measuring ranges during performance testing:

Component	Certification range	Supplementary measuring ranges		Unit
CO	0–75	0–300	0–1 500	mg/m ³
NO	0–150	0–600	0–2 000	mg/m ³
NO ₂	0–200	0–500	–	mg/m ³
N ₂ O	0–100	0–500	–	mg/m ³
SO ₂	0–75	0–300	0–1 500	mg/m ³
HCl	0–15	0–90	–	mg/m ³
HF	0–3	0–10	–	mg/m ³
NH ₃	0–15	0–50	–	mg/m ³
O ₂	0–25	–	–	Vol.-%
CO ₂	0–25	–	–	Vol.-%
H ₂ O	0–30	0–40	–	Vol.-%
CH ₄	0–15	0–50	0–150	mg/m ³
CH ₂ O	0–20	0–30	0–90	mg/m ³
TOC	0–15	0–500	-	mg/m ³

Software versions:

Calcmnet: 12.20 c/w evaluation module 4.42.2
OXITEC Ver. 1.50 np
Graphite 52M: v2.21 (Calculation Process), v3.1.b (Display Process)

Restrictions:

none

Notes:

1. The maintenance interval is four weeks.
2. Wet test gases should be used for testing HF, HCl, NH₃ and CH₂O.
3. After any plant failure, the sample probe needs to be cleaned.
4. The measuring system is available as version A (air conditioning unit on top of the measuring rack) and as version B (air conditioning unit at the back of the measuring rack).
5. For applications where O₂ is intended to be measured (optional), the OXITEC 500E SME 5 analyser manufactured by ENOTEC GmbH, Marienheide, Germany, is integrated.
6. The performance test covers the following versions of the AMS:

Rack version	FTIR	O ₂	FID
A	X		X
B	X		X
B	X	X	X

Test Report:

TÜV Rheinland Energy GmbH, Cologne
Report no. 936/21225866/D dated 2 October 2017

Certified product

This certification applies to automated measurement systems conforming to the following description:

The CEMS II *ef* measuring system comprises the following components:

1) Sampling

- Sampling probe: SP2000H manufactured by M & C, heated to 180 °C, c/w PTFE filter: 2 µm
- heated line: 180 °C c/w 4 mm Teflon hose, 25 m in length, (normally 5 to 30 m)
- Pump: heated to 180 °C, c/w Teflon membrane

2) Analysers

- FTIR: Gaset CX-4000, cell temperature: 180 °C, cell length: 5 m, IR source: SiC,
- O₂: ZrO₂ measurement cell, OXITEC 500E SME 5 in a 19" slot (optional) manufactured by ENOTEC GmbH running OXITEC software Ver. 1.50 np
- TOC: Graphite 52M total C measuring system manufactured by Environnement running software components v2.21 (Calculation Process), v3.1.b (Display Process)

3) Evaluation system:

Standard industrial PC operating Windows 7 Ultimate 32bit.
For the purpose of evaluating analyser spectra, spectra are sent to a PC via the RS232 interface where they are processed. The PC is also used for controlling and monitoring sampling and the sample gas flow rate of the analysers.

4) Software:

Calcmet: 12.20 c/w evaluation module 4.42.2
Calcmet version 12.19 may also be used.

5) Measuring cabinet

- Temperature controlled at about 30°C
- Sampling pump, control units, analysers, interface cards for the analogue inputs/outputs and PC

The measuring rack is available as version A (dimensions 212/61/70 cm, air conditioning unit on top of the measuring rack) and as version B (dimensions 210x61x113 cm, air conditioning unit at the back of the measuring rack). Version A provides room for the FTIR and either the oxygen analyser or the FID analyser. The larger version B provides room for both the oxygen and the FID analyser. All other components are the same.

Rack version	FTIR	O ₂	FID
A	X		X
B	X		X
B	X	X	X

The current version of the operation manual is D1.14 dated 4 December 2017.

General remarks

This certificate is based upon the equipment tested. The manufacturer is responsible for ensuring that on-going production complies with the requirements of the EN 15267. The manufacturer is required to maintain an approved quality management system controlling the manufacturing process for the certified product. Both the product and the quality management systems shall be subject to regular surveillance.

If a product of the current production does not conform to the certified product, TÜV Rheinland Energy GmbH must be notified at the address given on page 1.

A certification mark with an ID-Number that is specific to the certified product is presented on page 1 of this certificate.

This document as well as the certification mark remains property of TÜV Rheinland Energy GmbH. Upon revocation of the publication the certificate loses its validity. After the expiration of the certificate and on request of TÜV Rheinland Energy GmbH this document shall be returned and the certificate mark must no longer be used.

The relevant version of this certificate and its expiration date are also accessible on the internet at qal1.de.

Certification of the CEMS II *ef* measuring system is based on the documents listed below and the regular, continuous surveillance of the manufacturer's quality management system:

Initial certification according to EN 15267

Certificate no. 0000059865: 13 April 2018
Expiry date of the certificate: 25 March 2023

Test report: 936/21225866/D dated 2 October 2017
TÜV Rheinland Energy GmbH, Cologne
Publication: BAnz AT 26.03.2018 B8, chapter I number 3.2
UBA announcement dated 21 February 2018

Calculation of overall uncertainty according to EN 14181 and EN 15267-3

Measuring system

Manufacturer	Gasmet Technologies Oy
AMS designation	CEMS II ef
Serial number of units under test	14433 / 14434
Measuring principle	FID

Test report

Test laboratory	936/21225866/D TÜV Rheinland
Date of report	2017-10-02

Measured component

Certification range	TOC 0 - 15 mg/m ³
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Evaluation of the cross-sensitivity (CS)

(system with largest CS)

Sum of positive CS at zero point	0.38 mg/m ³
Sum of negative CS at zero point	-0.24 mg/m ³
Sum of positive CS at span point	0.51 mg/m ³
Sum of negative CS at span point	-0.58 mg/m ³
Maximum sum of cross-sensitivities	-0.58 mg/m ³
Uncertainty of cross-sensitivity	u_i -0.335 mg/m ³

Calculation of the combined standard uncertainty

Tested parameter

			u^2
Standard deviation from paired measurements under field conditions *	u_D 0.050 mg/m ³	0.003	(mg/m ³) ²
Lack of fit	u_{lof} -0.069 mg/m ³	0.005	(mg/m ³) ²
Zero drift from field test	$u_{d,z}$ 0.052 mg/m ³	0.003	(mg/m ³) ²
Span drift from field test	$u_{d,s}$ -0.251 mg/m ³	0.063	(mg/m ³) ²
Influence of ambient temperature at span	u_t 0.173 mg/m ³	0.030	(mg/m ³) ²
Influence of supply voltage	u_v 0.015 mg/m ³	0.000	(mg/m ³) ²
Cross-sensitivity (interference)	u_i -0.335 mg/m ³	0.112	(mg/m ³) ²
Influence of sample gas flow	u_b -0.034 mg/m ³	0.001	(mg/m ³) ²
Uncertainty of reference material at 70% of certification range	u_{rm} 0.121 mg/m ³	0.015	(mg/m ³) ²
Variation of response factors (TOC)	u_{rf} 0.046 mg/m ³	0.002	(mg/m ³) ²

* The larger value is used :

"Repeatability standard deviation at set point" or

"Standard deviation from paired measurements under field conditions"

Combined standard uncertainty (u_c)	$u_c = \sqrt{\sum (u_{max,j})^2}$	0.48 mg/m ³
Total expanded uncertainty	$U = u_c * k = u_c * 1.96$	0.95 mg/m ³

Relative total expanded uncertainty

Requirement of 2010/75/EU

Requirement of EN 15267-3

U in % of the ELV 10 mg/m³	9.5
U in % of the ELV 10 mg/m³	30.0
U in % of the ELV 10 mg/m ³	22.5

Calculation of overall uncertainty according to EN 14181 and EN 15267-3

Measuring system

Manufacturer	Gaset Technologies Oy
AMS designation	CEMS II ef
Serial number of units under test	14433 / 14434
Measuring principle	FTIR

Test report

Test laboratory	936/21225866/D TÜV Rheinland
Date of report	2017-10-02

Measured component

Certification range	CO 0 - 75 mg/m ³
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Evaluation of the cross-sensitivity (CS)

(system with largest CS)

Sum of positive CS at zero point	0.32 mg/m ³
Sum of negative CS at zero point	0.00 mg/m ³
Sum of positive CS at span point	1.90 mg/m ³
Sum of negative CS at span point	-1.00 mg/m ³
Maximum sum of cross-sensitivities	1.90 mg/m ³
Uncertainty of cross-sensitivity	u_i 1.096 mg/m ³

Calculation of the combined standard uncertainty

Tested parameter

			u^2
Standard deviation from paired measurements under field conditions *	u_D 0.478 mg/m ³		0.228 (mg/m ³) ²
Lack of fit	u_{lof} 0.554 mg/m ³		0.307 (mg/m ³) ²
Zero drift from field test	$u_{d,z}$ -0.043 mg/m ³		0.002 (mg/m ³) ²
Span drift from field test	$u_{d,s}$ 0.693 mg/m ³		0.480 (mg/m ³) ²
Influence of ambient temperature at span	u_t 0.208 mg/m ³		0.043 (mg/m ³) ²
Influence of supply voltage	u_v 0.298 mg/m ³		0.089 (mg/m ³) ²
Cross-sensitivity (interference)	u_i 1.096 mg/m ³		1.200 (mg/m ³) ²
Influence of sample gas flow	u_p 0.117 mg/m ³		0.014 (mg/m ³) ²
Uncertainty of reference material at 70% of certification range	u_{rm} 0.606 mg/m ³		0.368 (mg/m ³) ²

* The larger value is used :

"Repeatability standard deviation at set point" or

"Standard deviation from paired measurements under field conditions"

Combined standard uncertainty (u_c)	$u_c = \sqrt{\sum (u_{max,j})^2}$	1.65 mg/m ³
Total expanded uncertainty	$U = u_c * k = u_c * 1.96$	3.24 mg/m ³

Relative total expanded uncertainty

Requirement of 2010/75/EU	U in % of the ELV 50 mg/m³	6.5
Requirement of EN 15267-3	U in % of the ELV 50 mg/m ³	10.0
	U in % of the ELV 50 mg/m ³	7.5

The values for the uncertainty calculation were taken from the test report on the CEMS II e measuring system.

Calculation of overall uncertainty according to EN 14181 and EN 15267-3

Measuring system

Manufacturer	Gasmet Technologies Oy
AMS designation	CEMS II ef
Serial number of units under test	14433 / 14434
Measuring principle	FTIR

Test report

Test laboratory	936/21225866/D TÜV Rheinland
Date of report	2017-10-02

Measured component

Certification range	NO 0 - 150 mg/m ³
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Evaluation of the cross-sensitivity (CS)

(system with largest CS)

Sum of positive CS at zero point	0.00 mg/m ³
Sum of negative CS at zero point	0.00 mg/m ³
Sum of positive CS at span point	0.00 mg/m ³
Sum of negative CS at span point	-2.60 mg/m ³
Maximum sum of cross-sensitivities	-2.60 mg/m ³
Uncertainty of cross-sensitivity	u_i -1.498 mg/m ³

Calculation of the combined standard uncertainty

Tested parameter

			u^2
Standard deviation from paired measurements under field conditions *	u_D	0.360 mg/m ³	0.130 (mg/m ³) ²
Lack of fit	u_{lof}	0.580 mg/m ³	0.336 (mg/m ³) ²
Zero drift from field test	$u_{d,z}$	0.087 mg/m ³	0.008 (mg/m ³) ²
Span drift from field test	$u_{d,s}$	1.645 mg/m ³	2.706 (mg/m ³) ²
Influence of ambient temperature at span	u_t	0.709 mg/m ³	0.503 (mg/m ³) ²
Influence of supply voltage	u_v	0.379 mg/m ³	0.144 (mg/m ³) ²
Cross-sensitivity (interference)	u_i	-1.498 mg/m ³	2.244 (mg/m ³) ²
Influence of sample gas flow	u_p	-0.577 mg/m ³	0.333 (mg/m ³) ²
Uncertainty of reference material at 70% of certification range	u_{rm}	1.212 mg/m ³	1.470 (mg/m ³) ²

* The larger value is used :

"Repeatability standard deviation at span" or

"Standard deviation from paired measurements under field conditions"

Combined standard uncertainty (u_c)	$u_c = \sqrt{\sum (u_{max,j})^2}$	2.81 mg/m ³
Total expanded uncertainty	$U = u_c * k = u_c * 1.96$	5.50 mg/m ³

Relative total expanded uncertainty

Requirement of 2010/75/EU	U in % of the ELV 98 mg/m³	5.6
Requirement of EN 15267-3	U in % of the ELV 98 mg/m ³	20.0
	U in % of the ELV 98 mg/m ³	15.0

The values for the uncertainty calculation were taken from the test report on the CEMS II e measuring system.

Calculation of overall uncertainty according to EN 14181 and EN 15267-3

Measuring system

Manufacturer	Gaset Technologies Oy
AMS designation	CEMS II ef
Serial number of units under test	14433 / 14434
Measuring principle	FTIR

Test report

Test laboratory	936/21225866/D TÜV Rheinland
Date of report	2017-10-02

Measured component

Certification range	NO ₂ 0 - 150 mg/m ³
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Evaluation of the cross-sensitivity (CS)

(system with largest CS)

Sum of positive CS at zero point	1.66 mg/m ³
Sum of negative CS at zero point	0.00 mg/m ³
Sum of positive CS at span point	7.90 mg/m ³
Sum of negative CS at span point	-1.60 mg/m ³
Maximum sum of cross-sensitivities	7.90 mg/m ³
Uncertainty of cross-sensitivity	u _i 4.561 mg/m ³

Calculation of the combined standard uncertainty

Tested parameter

			u ²
Standard deviation from paired measurements under field conditions *	u _D	1.200 mg/m ³	1.440 (mg/m ³) ²
Lack of fit	u _{lof}	-0.520 mg/m ³	0.270 (mg/m ³) ²
Zero drift from field test	u _{d,z}	0.115 mg/m ³	0.013 (mg/m ³) ²
Span drift from field test	u _{d,s}	-1.155 mg/m ³	1.334 (mg/m ³) ²
Influence of ambient temperature at span	u _t	0.529 mg/m ³	0.280 (mg/m ³) ²
Influence of supply voltage	u _v	0.571 mg/m ³	0.326 (mg/m ³) ²
Cross-sensitivity (interference)	u _i	4.561 mg/m ³	20.803 (mg/m ³) ²
Influence of sample gas flow	u _p	-0.313 mg/m ³	0.098 (mg/m ³) ²
Uncertainty of reference material at 70% of certification range	u _{rm}	1.212 mg/m ³	1.470 (mg/m ³) ²

* The larger value is used :

"Repeatability standard deviation at set point" or

"Standard deviation from paired measurements under field conditions"

Combined standard uncertainty (u_c)

$$u_c = \sqrt{\sum (u_{max,j})^2} \quad 5.10 \text{ mg/m}^3$$

Total expanded uncertainty

$$U = u_c * k = u_c * 1.96 \quad 10.00 \text{ mg/m}^3$$

Relative total expanded uncertainty

U in % of the ELV 150 mg/m³ 6.7

Requirement of 2010/75/EU

U in % of the ELV 150 mg/m³ 20.0

Requirement of EN 15267-3

U in % of the ELV 150 mg/m³ 15.0

The values for the uncertainty calculation were taken from the test report on the CEMS II e measuring system.

Calculation of overall uncertainty according to EN 14181 and EN 15267-3

Measuring system

Manufacturer	Gasmet Technologies Oy
AMS designation	CEMS II ef
Serial number of units under test	14433 / 14434
Measuring principle	FTIR

Test report

Test laboratory	TÜV Rheinland
Date of report	2017-10-02

Measured component

Certification range	N ₂ O	0 - 100 mg/m ³
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Evaluation of the cross-sensitivity (CS)

(system with largest CS)

Sum of positive CS at zero point	0.00 mg/m ³
Sum of negative CS at zero point	0.00 mg/m ³
Sum of positive CS at span point	3.20 mg/m ³
Sum of negative CS at span point	-0.80 mg/m ³
Maximum sum of cross-sensitivities	3.20 mg/m ³
Uncertainty of cross-sensitivity	u_i 1.848 mg/m ³

Calculation of the combined standard uncertainty

Tested parameter

			u^2
Standard deviation from paired measurements under field conditions *	u_D	0.630 mg/m ³	0.397 (mg/m ³) ²
Lack of fit	u_{lof}	-0.231 mg/m ³	0.053 (mg/m ³) ²
Zero drift from field test	$u_{d,z}$	0.000 mg/m ³	0.000 (mg/m ³) ²
Span drift from field test	$u_{d,s}$	0.346 mg/m ³	0.120 (mg/m ³) ²
Influence of ambient temperature at span	u_t	0.252 mg/m ³	0.064 (mg/m ³) ²
Influence of supply voltage	u_v	0.314 mg/m ³	0.099 (mg/m ³) ²
Cross-sensitivity (interference)	u_i	1.848 mg/m ³	3.413 (mg/m ³) ²
Influence of sample gas flow	u_D	-0.120 mg/m ³	0.014 (mg/m ³) ²
Uncertainty of reference material at 70% of certification range	u_{rm}	0.808 mg/m ³	0.653 (mg/m ³) ²

* The larger value is used :

"Repeatability standard deviation at set point" or

"Standard deviation from paired measurements under field conditions"

Combined standard uncertainty (u_c)	$u_c = \sqrt{\sum (u_{max,i})^2}$	2.19 mg/m ³
Total expanded uncertainty	$U = u_c * k = u_c * 1.96$	4.30 mg/m ³

Relative total expanded uncertainty

Requirement of 2010/75/EU	U in % of the range 100 mg/m³	4.3
Requirement of EN 15267-3	U in % of the range 100 mg/m ³	20.0 **
	U in % of the range 100 mg/m ³	15.0

** The EU-directive 2010/75/EU on industrial emissions provides no requirements for this component.

A value of 20.0 % was used for this.

The values for the uncertainty calculation were taken from the test report on the CEMS II e measuring system.

Calculation of overall uncertainty according to EN 14181 and EN 15267-3

Measuring system

Manufacturer	Gaset Technologies Oy
AMS designation	CEMS II ef
Serial number of units under test	14433 / 14434
Measuring principle	FTIR

Test report

Test laboratory	936/21225866/D TÜV Rheinland
Date of report	2017-10-02

Measured component

Certification range	SO ₂ 0 - 75 mg/m ³
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Evaluation of the cross-sensitivity (CS)

(system with largest CS)

Sum of positive CS at zero point	0.24 mg/m ³
Sum of negative CS at zero point	0.00 mg/m ³
Sum of positive CS at span point	2.30 mg/m ³
Sum of negative CS at span point	-2.90 mg/m ³
Maximum sum of cross-sensitivities	-2.90 mg/m ³
Uncertainty of cross-sensitivity	u _i -1.676 mg/m ³

Calculation of the combined standard uncertainty

Tested parameter

		u ²
Repeatability standard deviation at set point *	u _r 0.357 mg/m ³	0.127 (mg/m ³) ²
Lack of fit	u _{lof} -0.316 mg/m ³	0.100 (mg/m ³) ²
Zero drift from field test	u _{d,z} 0.043 mg/m ³	0.002 (mg/m ³) ²
Span drift from field test	u _{d,s} 0.996 mg/m ³	0.992 (mg/m ³) ²
Influence of ambient temperature at span	u _t 0.557 mg/m ³	0.310 (mg/m ³) ²
Influence of supply voltage	u _v 0.898 mg/m ³	0.806 (mg/m ³) ²
Cross-sensitivity (interference)	u _i -1.676 mg/m ³	2.808 (mg/m ³) ²
Influence of sample gas flow	u _p 0.226 mg/m ³	0.051 (mg/m ³) ²
Uncertainty of reference material at 70% of certification range	u _{rm} 0.606 mg/m ³	0.368 (mg/m ³) ²

* The larger value is used :

"Repeatability standard deviation at set point" or

"Standard deviation from paired measurements under field conditions"

Combined standard uncertainty (u _c)	$u_c = \sqrt{\sum (u_{max,j})^2}$	2.36 mg/m ³
Total expanded uncertainty	U = u _c * k = u _c * 1.96	4.62 mg/m ³

Relative total expanded uncertainty

Requirement of 2010/75/EU

Requirement of EN 15267-3

U in % of the ELV 50 mg/m³	9.2
U in % of the ELV 50 mg/m³	20.0
U in % of the ELV 50 mg/m ³	15.0

The values for the uncertainty calculation were taken from the test report on the CEMS II e measuring system..

Calculation of overall uncertainty according to EN 14181 and EN 15267-3

Measuring system

Manufacturer	Gasmet Technologies Oy
AMS designation	CEMSII ef
Serial number of units under test	14433 / 14434
Measuring principle	FTIR

Test report

Test laboratory	936/21225866/D
Date of report	TÜV Rheinland
	2017-10-02

Measured component

Certification range	HCl	0 - 15 mg/m ³
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Evaluation of the cross-sensitivity (CS)

(system with largest CS)

Sum of positive CS at zero point	0.00 mg/m ³
Sum of negative CS at zero point	-0.06 mg/m ³
Sum of positive CS at span point	0.60 mg/m ³
Sum of negative CS at span point	-0.10 mg/m ³
Maximum sum of cross-sensitivities	0.60 mg/m ³
Uncertainty of cross-sensitivity	u_i 0.346 mg/m ³

Calculation of the combined standard uncertainty

Tested parameter

			u^2	
Standard deviation from paired measurements under field conditions *	u_D	0.209 mg/m ³	0.044	(mg/m ³) ²
Lack of fit	u_{lof}	0.173 mg/m ³	0.030	(mg/m ³) ²
Zero drift from field test	$u_{d,z}$	0.000 mg/m ³	0.000	(mg/m ³) ²
Span drift from field test	$u_{d,s}$	0.208 mg/m ³	0.043	(mg/m ³) ²
Influence of ambient temperature at span	u_t	0.265 mg/m ³	0.070	(mg/m ³) ²
Influence of supply voltage	u_v	0.091 mg/m ³	0.008	(mg/m ³) ²
Cross-sensitivity (interference)	u_i	0.346 mg/m ³	0.120	(mg/m ³) ²
Influence of sample gas flow	u_b	-0.045 mg/m ³	0.002	(mg/m ³) ²
Uncertainty of reference material at 70% of certification range	u_{rm}	0.121 mg/m ³	0.015	(mg/m ³) ²

* The larger value is used :

"Repeatability standard deviation at set point" or

"Standard deviation from paired measurements under field conditions"

Combined standard uncertainty (u_c)	$u_c = \sqrt{\sum (u_{max,j})^2}$	0.58 mg/m ³
Total expanded uncertainty	$U = u_c * k = u_c * 1.96$	1.13 mg/m ³

Relative total expanded uncertainty

Requirement of 2010/75/EU	U in % of the ELV 10 mg/m³	11.3
Requirement of EN 15267-3	U in % of the ELV 10 mg/m ³	40.0
	U in % of the ELV 10 mg/m ³	30.0

The values for the uncertainty calculation were taken from the test report on the CEMS II e measuring system.

Calculation of overall uncertainty according to EN 14181 and EN 15267-3

Measuring system

Manufacturer	Gaset Technologies Oy
AMS designation	CEMS II ef
Serial number of units under test	14433 / 14434
Measuring principle	FTIR

Test report

Test laboratory	936/21225866/D TÜV Rheinland
Date of report	2017-10-02

Measured component

	HF
Certification range	0 - 3 mg/m ³

Evaluation of the cross-sensitivity (CS)

(system with largest CS)

Sum of positive CS at zero point	0.00 mg/m ³
Sum of negative CS at zero point	0.04 mg/m ³
Sum of positive CS at span point	0.12 mg/m ³
Sum of negative CS at span point	-0.09 mg/m ³
Maximum sum of cross-sensitivities	0.12 mg/m ³
Uncertainty of cross-sensitivity	u_i 0.068 mg/m ³

Calculation of the combined standard uncertainty

Tested parameter

			u^2
Standard deviation from paired measurements under field conditions *	u_D	0.010 mg/m ³	0.000 (mg/m ³) ²
Lack of fit	u_{lof}	0.032 mg/m ³	0.001 (mg/m ³) ²
Zero drift from field test	$u_{d,z}$	0.002 mg/m ³	0.000 (mg/m ³) ²
Span drift from field test	$u_{d,s}$	-0.040 mg/m ³	0.002 (mg/m ³) ²
Influence of ambient temperature at span	u_t	0.040 mg/m ³	0.002 (mg/m ³) ²
Influence of supply voltage	u_v	0.016 mg/m ³	0.000 (mg/m ³) ²
Cross-sensitivity (interference)	u_i	0.068 mg/m ³	0.005 (mg/m ³) ²
Influence of sample gas flow	u_p	-0.006 mg/m ³	0.000 (mg/m ³) ²
Uncertainty of reference material at 70% of certification range	u_{rm}	0.024 mg/m ³	0.001 (mg/m ³) ²

* The larger value is used :

"Repeatability standard deviation at span" or

"Standard deviation from paired measurements under field conditions"

Combined standard uncertainty (u_c)	$u_c = \sqrt{\sum (u_{max,j})^2}$	0.10 mg/m ³
Total expanded uncertainty	$U = u_c * k = u_c * 1.96$	0.19 mg/m ³

Relative total expanded uncertainty

Requirement of 2010/75/EU

Requirement of EN 15267-3

U in % of the ELV 1 mg/m³	19.4
U in % of the ELV 1 mg/m³	40.0
U in % of the ELV 1 mg/m ³	30.0

The values for the uncertainty calculation were taken from the test report on the CEMS II e measuring system..

Calculation of overall uncertainty according to EN 14181 and EN 15267-3

Measuring system

Manufacturer	Gaset Technologies Oy
AMS designation	CEMS II ef
Serial number of units under test	14433 / 14434
Measuring principle	FTIR

Test report

Test laboratory	936/21225866/D
Date of report	TÜV Rheinland
	2017-10-02

Measured component

Certification range	NH ₃	0 - 15 mg/m ³
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Evaluation of the cross-sensitivity (CS)

(system with largest CS)

Sum of positive CS at zero point	0.06 mg/m ³
Sum of negative CS at zero point	0.00 mg/m ³
Sum of positive CS at span point	0.30 mg/m ³
Sum of negative CS at span point	-0.60 mg/m ³
Maximum sum of cross-sensitivities	-0.60 mg/m ³
Uncertainty of cross-sensitivity	u _i -0.346 mg/m ³

Calculation of the combined standard uncertainty

Tested parameter

			u ²
Standard deviation from paired measurements under field conditions *	u _D	0.074 mg/m ³	0.005 (mg/m ³) ²
Lack of fit	u _{lof}	-0.139 mg/m ³	0.019 (mg/m ³) ²
Zero drift from field test	u _{d,z}	0.000 mg/m ³	0.000 (mg/m ³) ²
Span drift from field test	u _{d,s}	-0.199 mg/m ³	0.040 (mg/m ³) ²
Influence of ambient temperature at span	u _t	0.115 mg/m ³	0.013 (mg/m ³) ²
Influence of supply voltage	u _v	0.091 mg/m ³	0.008 (mg/m ³) ²
Cross-sensitivity (interference)	u _i	-0.346 mg/m ³	0.120 (mg/m ³) ²
Influence of sample gas flow	u _p	0.061 mg/m ³	0.004 (mg/m ³) ²
Uncertainty of reference material at 70% of certification range	u _{rm}	0.121 mg/m ³	0.015 (mg/m ³) ²

* The larger value is used :
"Repeatability standard deviation at set point" or
"Standard deviation from paired measurements under field conditions"

Combined standard uncertainty (u _c)	$u_c = \sqrt{\sum (u_{max,i})^2}$	0.47 mg/m ³
Total expanded uncertainty	$U = u_c * k = u_c * 1.96$	0.93 mg/m ³

Relative total expanded uncertainty

Requirement of 2010/75/EU	U in % of the ELV 10 mg/m³	9.3
Requirement of EN 15267-3	U in % of the ELV 10 mg/m ³	40.0 **
	U in % of the ELV 10 mg/m ³	30.0

** The EU-directive 2010/75/EU on industrial emissions provides no requirements for this component.
A value of 40.0 % was used for this.

The values for the uncertainty calculation were taken from the test report on the CEMS II e measuring system.

Calculation of overall uncertainty according to EN 14181 and EN 15267-3

Measuring system

Manufacturer	Gasmet Technologies Oy
AMS designation	CEMS II ef
Serial number of units under test	14433 / 14434
Measuring principle	Zirconium dioxide

Test report

Test laboratory	TÜV Rheinland
Date of report	2017-10-02

Measured component

Certification range	O ₂	0 - 25 Vol.-%
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Evaluation of the cross-sensitivity (CS)

(system with largest CS)

Sum of positive CS at zero point	0.00	Vol.-%
Sum of negative CS at zero point	0.00	Vol.-%
Sum of positive CS at span point	0.00	Vol.-%
Sum of negative CS at span point	0.00	Vol.-%
Maximum sum of cross-sensitivities	0.00	Vol.-%
Uncertainty of cross-sensitivity	u _i	0.000 Vol.-%

Calculation of the combined standard uncertainty

Tested parameter

				u ²
Standard deviation from paired measurements under field conditions *	u _D	0.047	Vol.-%	0.002 (Vol.-%) ²
Lack of fit	u _{lof}	-0.104	Vol.-%	0.011 (Vol.-%) ²
Zero drift from field test	u _{d,z}	0.069	Vol.-%	0.005 (Vol.-%) ²
Span drift from field test	u _{d,s}	-0.098	Vol.-%	0.010 (Vol.-%) ²
Influence of ambient temperature at span	u _t	0.165	Vol.-%	0.027 (Vol.-%) ²
Influence of supply voltage	u _v	0.015	Vol.-%	0.000 (Vol.-%) ²
Cross-sensitivity (interference)	u _i	0.000	Vol.-%	0.000 (Vol.-%) ²
Influence of sample gas flow	u _p	-0.012	Vol.-%	0.000 (Vol.-%) ²
Uncertainty of reference material at 70% of certification range	u _{rm}	0.202	Vol.-%	0.041 (Vol.-%) ²

* The larger value is used :

"Repeatability standard deviation at set point" or

"Standard deviation from paired measurements under field conditions"

Combined standard uncertainty (u_c)

$$u_c = \sqrt{\sum (u_{max,i})^2} \quad 0.31 \text{ Vol.-%}$$

Total expanded uncertainty

$$U = u_c * k = u_c * 1.96 \quad 0.61 \text{ Vol.-%}$$

Relative total expanded uncertainty

U in % of the range 25 Vol.-% **2.4**

Requirement of 2010/75/EU

U in % of the range 25 Vol.-% **10.0 ****

Requirement of EN 15267-3

U in % of the range 25 Vol.-% **7.5**

** The EU-directive 2010/75/EU on industrial emissions provides no requirements for this component.

A value of 10.0 % was used for this.

The values for the uncertainty calculation were taken from the test report on the CEMS II e measuring system.

Calculation of overall uncertainty according to EN 14181 and EN 15267-3

Measuring system

Manufacturer	Gasmet Technologies Oy
AMS designation	CEMS II ef
Serial number of units under test	14433 / 14434
Measuring principle	FTIR

Test report

Test laboratory	TÜV Rheinland
Date of report	2017-10-02

Measured component

Certification range	CO ₂	0 - 25 Vol.-%
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Evaluation of the cross-sensitivity (CS)

(system with largest CS)

Sum of positive CS at zero point	0.00	Vol.-%
Sum of negative CS at zero point	0.00	Vol.-%
Sum of positive CS at span point	0.10	Vol.-%
Sum of negative CS at span point	-0.90	Vol.-%
Maximum sum of cross-sensitivities	-0.90	Vol.-%
Uncertainty of cross-sensitivity	u_i	-0.520 Vol.-%

Calculation of the combined standard uncertainty

Tested parameter

				u^2
Standard deviation from paired measurements under field conditions *	u_D	0.100	Vol.-%	0.010 (Vol.-%) ²
Lack of fit	u_{lof}	0.115	Vol.-%	0.013 (Vol.-%) ²
Zero drift from field test	$u_{d,z}$	0.014	Vol.-%	0.000 (Vol.-%) ²
Span drift from field test	$u_{d,s}$	-0.188	Vol.-%	0.035 (Vol.-%) ²
Influence of ambient temperature at span	u_t	0.231	Vol.-%	0.053 (Vol.-%) ²
Influence of supply voltage	u_v	0.099	Vol.-%	0.010 (Vol.-%) ²
Cross-sensitivity (interference)	u_i	-0.520	Vol.-%	0.270 (Vol.-%) ²
Influence of sample gas flow	u_p	-0.060	Vol.-%	0.004 (Vol.-%) ²
Uncertainty of reference material at 70% of certification range	u_{rm}	0.202	Vol.-%	0.041 (Vol.-%) ²

* The larger value is used :

"Repeatability standard deviation at set point" or

"Standard deviation from paired measurements under field conditions"

Combined standard uncertainty (u_c)	$u_c = \sqrt{\sum (u_{max,i})^2}$	0.66	Vol.-%
Total expanded uncertainty	$U = u_c * k = u_c * 1.96$	1.29	Vol.-%

Relative total expanded uncertainty

Requirement of 2010/75/EU

Requirement of EN 15267-3

U in % of the range 25 Vol.-%	5.2
U in % of the range 25 Vol.-%	10.0 **
U in % of the range 25 Vol.-%	7.5

** The EU-directive 2010/75/EU on industrial emissions provides no requirements for this component.

A value of 10.0 % was used for this.

The values for the uncertainty calculation were taken from the test report on the CEMS II e measuring system.

Calculation of overall uncertainty according to EN 14181 and EN 15267-3

Measuring system

Manufacturer	Gasmet Technologies Oy
AMS designation	CEMS II ef
Serial number of units under test	14433 / 14434
Measuring principle	FTIR

Test report

Test laboratory	TÜV Rheinland
Date of report	2017-10-02

Measured component

Certification range	H ₂ O	0 - 30 Vol.-%
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Evaluation of the cross-sensitivity (CS)

(system with largest CS)

Sum of positive CS at zero point	0.00	Vol.-%
Sum of negative CS at zero point	0.00	Vol.-%
Sum of positive CS at span point	1.10	Vol.-%
Sum of negative CS at span point	-0.10	Vol.-%
Maximum sum of cross-sensitivities	1.10	Vol.-%
Uncertainty of cross-sensitivity	u_i	0.632 Vol.-%

Calculation of the combined standard uncertainty

Tested parameter

				u^2
Standard deviation from paired measurements under field conditions *	u_D	0.292	Vol.-%	0.085 (Vol.-%) ²
Lack of fit	u_{lof}	0.230	Vol.-%	0.053 (Vol.-%) ²
Zero drift from field test	$u_{d,z}$	0.000	Vol.-%	0.000 (Vol.-%) ²
Span drift from field test	$u_{d,s}$	-0.329	Vol.-%	0.108 (Vol.-%) ²
Influence of ambient temperature at span	u_t	0.231	Vol.-%	0.053 (Vol.-%) ²
Influence of supply voltage	u_v	0.262	Vol.-%	0.069 (Vol.-%) ²
Cross-sensitivity (interference)	u_i	0.632	Vol.-%	0.400 (Vol.-%) ²
Influence of sample gas flow	u_D	0.112	Vol.-%	0.013 (Vol.-%) ²
Uncertainty of reference material at 70% of certification range	u_{rm}	0.242	Vol.-%	0.059 (Vol.-%) ²

* The larger value is used :

"Repeatability standard deviation at set point" or

"Standard deviation from paired measurements under field conditions"

Combined standard uncertainty (u_c)	$u_c = \sqrt{\sum (u_{max,i})^2}$	0.92	Vol.-%
Total expanded uncertainty	$U = u_c * k = u_c * 1.96$	1.80	Vol.-%

Relative total expanded uncertainty

Requirement of 2010/75/EU

Requirement of EN 15267-3

U in % of the range 30 Vol.-%	6.0
U in % of the range 30 Vol.-%	10.0 **
U in % of the range 30 Vol.-%	7.5

** The EU-directive 2010/75/EU on industrial emissions provides no requirements for this component.

A value of 10.0 % was used for this.

The values for the uncertainty calculation were taken from the test report on the CEMS II e measuring system.

Calculation of overall uncertainty according to EN 14181 and EN 15267-3

Measuring system

Manufacturer	Gasmet Technologies Oy
AMS designation	CEMS II ef
Serial number of units under test	14433 / 14434
Measuring principle	FTIR

Test report

Test laboratory	936/21225866/D TÜV Rheinland
Date of report	2017-10-02

Measured component

Certification range	CH ₄ 0 - 15 mg/m ³
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Evaluation of the cross-sensitivity (CS)

(system with largest CS)

Sum of positive CS at zero point	0.00 mg/m ³
Sum of negative CS at zero point	0.00 mg/m ³
Sum of positive CS at span point	0.08 mg/m ³
Sum of negative CS at span point	-0.38 mg/m ³
Maximum sum of cross-sensitivities	-0.38 mg/m ³
Uncertainty of cross-sensitivity	u_i -0.217 mg/m ³

Calculation of the combined standard uncertainty

Tested parameter

			u^2
Standard deviation from paired measurements under field conditions *	u_D	0.034 mg/m ³	0.001 (mg/m ³) ²
Lack of fit	u_{lof}	0.035 mg/m ³	0.001 (mg/m ³) ²
Zero drift from field test	$u_{d,z}$	0.000 mg/m ³	0.000 (mg/m ³) ²
Span drift from field test	$u_{d,s}$	0.156 mg/m ³	0.024 (mg/m ³) ²
Influence of ambient temperature at span	u_t	0.057 mg/m ³	0.003 (mg/m ³) ²
Influence of supply voltage	u_v	0.026 mg/m ³	0.001 (mg/m ³) ²
Cross-sensitivity (interference)	u_i	-0.217 mg/m ³	0.047 (mg/m ³) ²
Influence of sample gas flow	u_D	-0.069 mg/m ³	0.005 (mg/m ³) ²
Uncertainty of reference material at 70% of certification range	u_{rm}	0.121 mg/m ³	0.015 (mg/m ³) ²

* The larger value is used :

"Repeatability standard deviation at set point" or

"Standard deviation from paired measurements under field conditions"

Combined standard uncertainty (u_c)	$u_c = \sqrt{\sum (u_{max,i})^2}$	0.31 mg/m ³
Total expanded uncertainty	$U = u_c * k = u_c * 1.96$	0.61 mg/m ³

Relative total expanded uncertainty

Requirement of 2010/75/EU

Requirement of EN 15267-3

U in % of the range 15 mg/m³	4.1
U in % of the range 15 mg/m³	30.0 **
U in % of the range 15 mg/m ³	22.5

** The EU-directive 2010/75/EU on industrial emissions provides no requirements for this component.

A value of 30.0 % was used for this.

The values for the uncertainty calculation were taken from the test report on the CEMS II e measuring system.

Calculation of overall uncertainty according to EN 14181 and EN 15267-3

Measuring system

Manufacturer	Gasmet Technologies Oy
AMS designation	CEMS II ef
Serial number of units under test	14433 / 14434
Measuring principle	FTIR

Test report

Test laboratory	936/21225866/D TÜV Rheinland
Date of report	2017-10-02

Measured component

Certification range	CH ₂ O 0 - 20 mg/m ³
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Evaluation of the cross-sensitivity (CS)

(system with largest CS)

Sum of positive CS at zero point	0.16 mg/m ³
Sum of negative CS at zero point	0.00 mg/m ³
Sum of positive CS at span point	0.36 mg/m ³
Sum of negative CS at span point	-0.19 mg/m ³
Maximum sum of cross-sensitivities	0.36 mg/m ³
Uncertainty of cross-sensitivity	u_i 0.208 mg/m ³

Calculation of the combined standard uncertainty

Tested parameter

			u^2
Standard deviation from paired measurements under field conditions *	u_D 0.038 mg/m ³		0.001 (mg/m ³) ²
Lack of fit	u_{lof} -0.104 mg/m ³		0.011 (mg/m ³) ²
Zero drift from field test	$u_{d,z}$ 0.000 mg/m ³		0.000 (mg/m ³) ²
Span drift from field test	$u_{d,s}$ -0.242 mg/m ³		0.059 (mg/m ³) ²
Influence of ambient temperature at span	u_t 0.153 mg/m ³		0.023 (mg/m ³) ²
Influence of supply voltage	u_v 0.047 mg/m ³		0.002 (mg/m ³) ²
Cross-sensitivity (interference)	u_i 0.208 mg/m ³		0.043 (mg/m ³) ²
Influence of sample gas flow	u_D -0.051 mg/m ³		0.003 (mg/m ³) ²
Uncertainty of reference material at 70% of certification range	u_{rm} 0.162 mg/m ³		0.026 (mg/m ³) ²

* The larger value is used :

"Repeatability standard deviation at set point" or

"Standard deviation from paired measurements under field conditions"

Combined standard uncertainty (u_c)	$u_c = \sqrt{\sum (u_{max,i})^2}$	0.41 mg/m ³
Total expanded uncertainty	$U = u_c * k = u_c * 1.96$	0.80 mg/m ³

Relative total expanded uncertainty

Requirement of 2010/75/EU	U in % of the range 20 mg/m³	4.0
Requirement of EN 15267-3	U in % of the range 20 mg/m ³	30.0 **
		22.5

** The EU-directive 2010/75/EU on industrial emissions provides no requirements for this component.

A value of 30.0 % was used for this.

The values for the uncertainty calculation were taken from the test report on the CEMS II e measuring system.